

## How to Select Resurfacer Grade

### Small Motor and Pocket Resurfacers

Grade code letters designate the following grade combinations:

- A** Medium/Finish
- B** Coarse/Finish
- D** Finish/Polish
- G** Coarse/Medium
- H** Medium/Polish

### All Other Resurfacers

Resurfacers for commutators and copper-alloy slip rings are made in five grades:

- X** Extra coarse—very fast cutting, for "hogging" off excessive copper
- C** Coarse—fast cutting
- M** Medium—for general use, high mica, small ridges and burns
- F** Finish—for use after the three grades above, for periodic application and for removing small burns and ridges immediately after their appearance
- P** Polish—very fine grade (220 aggregate grain) for burnish finish

For all resurfacers, specify grade by adding the appropriate letter as a suffix to the catalog number. (Example: 80-475M for medium grade.)

## How to Select Resurfacer Size

Size is always written length x width x thickness (working face area x depth of stone). For handle types, the handle is mounted parallel to the first dimension. Always use a resurfacer with the largest face possible (length x width). Thickness should be governed by clearance around commutator or ring.

### Commutator Resurfacers

The resurfacer should have a width of approximately 3/4 the length of the commutator bar and as long as will conveniently go between the brush riggings. For periodic application, three or four sizes are generally sufficient. After determining approximate dimensions, select nearest standard size and type.

### Slip Ring Resurfacers

When space permits, use a resurfacer about 1 in. wider than the face width of the ring. Length should be at least three times greater than the longest flat spot to bridge over and ensure a true ring.

## Small Motor-Type Resurfacer

- Different grades of stone on each end
- 10 in. handle
- For use on small fractional horsepower motors



Sizes (Inches)	Grades	Cat. No.
3/4 x 1/2 x 3/8	A, B, D, G, H	80-012*

\*Add grade letter suffix to Cat. No.

## Pocket-Type Resurfacer

- Convenient two-in-one utility tool for all-around shop maintenance
- Designed for use on small motors and generators
- Available in many two-grade combinations

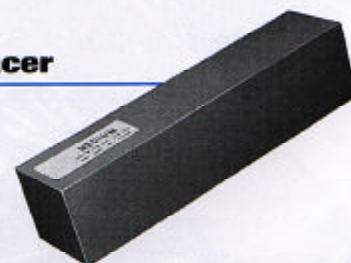


Sizes (Inches)	Grades	Cat. No.
2 x 1 x 6	A, B, D, G, H	80-112*
2 x 1 x 8		80-137*

\*Add grade letter suffix to Cat. No.

## Tool-Type Resurfacer

- For use in IDEAL precision grinders or any type of lathe-turning device
- Two resurfacers required for each grinder



Sizes (Inches)	Grades	Cat. No.
3/4 x 3/4 x 3	X, C, M, F, P	80-504*
1 x 1-1/2 x 6-1/2		80-454*
1 x 2 x 8		80-461*
1-1/2 x 2-1/2 x 8		80-468*
2 x 2 x 8		80-475*
1 x 1-1/2 x 11		80-482*
1-1/2 x 2-1/2 x 11		80-489*
2 x 2 x 11		80-496*

\*Add grade letter suffix to Cat. No.

## Pencil-Type Resurfacer

- For use on fans, signal motors, auto generators, locomotive headlight motors and other fractional horsepower motors



Sizes (Inches)	Grades	Cat. No.
5/8 x 3/8 x 6	X, C, M, F, P	80-075*

\*Add grade letter suffix to Cat. No.